

Date: Tuesday, 02/12/2008 11:17:03 AM  
 User: Julie Dawson

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : LOCK PIN
Job Number : 43886	
Estimate Number : 10319	
P.O. Number :	Part Number : D2711
This Issue : 02/12/2008 S.O. No. :	Drawing Number : D2711 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : 37461	Material :
Written By :	Due Date : 10/12/2008 Qty: 20 Um: Each
Checked & Approved By : <u>JLD 08-12-02</u>	
Comment : Est. B99.11.04 Re-format EC	
Est Rev:C Added Purchasing 07-03-21 JLM	

## Additional Product

SCRAP

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: Issue P/O: 7727  
 Purchase Part Number: PNT-9 LOCK PIN  
 Supplier: Reids Tools  
 Certificate of conformity is required

0208/12/02  
(20)

2.0	PNT9	Lock Pin
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)  
 Lock Pin  
 Pick:  

Qty	Part number	Description	Batch
1	PNT-9	Lock pin	<u>N/A</u>

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
 Receive & Inspect For Transit Damage  
 Ensure certificate of conformity is attached

08/12/04 (20)

4.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

08/12/04 (420) counters

5.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET  
 1-Cut as per Dwg D2711  
 Dwg Rev: A

IB 9-1-7

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Tuesday, 02/12/2008 11:17:04 AM  
User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOCK PIN

Job Number: 43886

Part Number: D2711

Job Number:



Seq. #:

Machine Or Operation:

Description :

Prog Rev: A

2-Deburr if necessary

18 9-17

2/20/09/01/07

(20)

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

5 02/01/07 (20)

counter

7.0

OUTSIDE SERV.20

OUTSIDE SERVICE - SF



Comment: Sub-Contracting OUTSIDE SERVICES

Issue P/O: 7958

Cad plating

02/09/01/13

(20)

8.0

QC8

SECOND CHECK



Comment: SECOND CHECK

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



SCRAP

(P10)

02/09/04/23 (0)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D2711 PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes (No) DQA: D Date: 09/04/29  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR <u>43886</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
09.04.29	7.0	Parts are not going to be returned from Cael plating. Company is closed & out of business. Rec: Bankruptcy	<u>DS/04/29</u>	close W/O & consider parts scrap.	<u>09/04/29</u>	<u>09.04.29</u>	<u>09/04/29</u>	<u>09.04.29</u>

NOTE: Date & initial all entries

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b> 43886
<b>Description:</b> Lock Pin		<b>Part Number:</b> D2711
<b>Inspection Dwg:</b> D2711 <b>Rev:</b> A		<b>Page 1 of 1</b>

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article      ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.125	+0.004/-0.001	.126	X			
2.50	+/-0.030	2.503	X			
6.00	+/-0.030	5.993	X			
1.00	+/-0.030	1.025	X			
0.25	+/-0.030	.247	X			

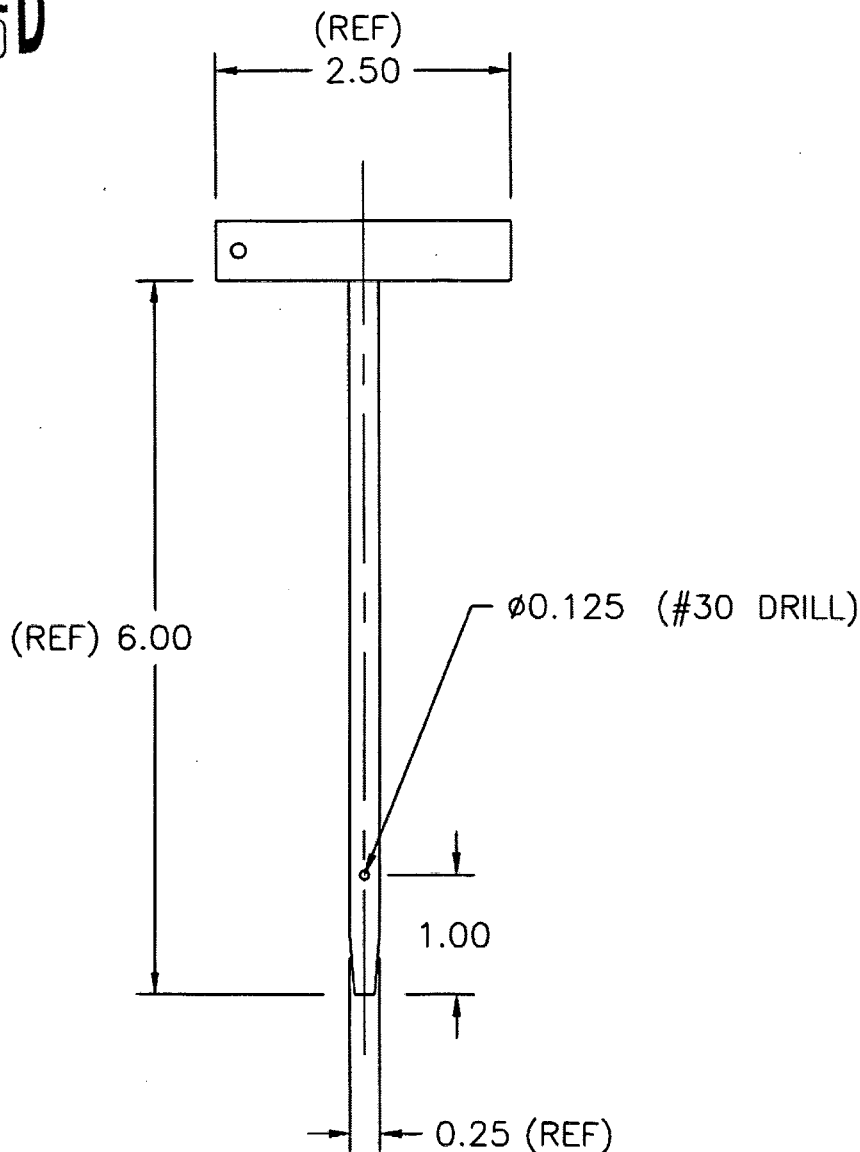
<b>Measured by:</b> JB	<b>Audited by:</b>	<b>Prototype Approval:</b>	N/A
<b>Date:</b> 9-1-7	<b>Date:</b>	<b>Date:</b>	N/A

Rev	Date	Change	Revised by	Approved
A	07.11.26	New Issue	KJ/EC/DD	JB



DESIGN <i>may</i>	DRAWN BY <i>may</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2711	REV. A SHEET 1 OF 1
DATE 97.11.03		TITLE LOCK PIN	SCALE NTS
A	97.11.03	NEW ISSUE	

RELEASED  
97/11/06 DS



MAKE FROM REID TOOL SUPPLY PART # PNT-9  
FINISH: CAD PLATE

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 43884



A Reid Entities Company

2265 Black Creek Rd \* Muskegon \* MI \* 49444-2684

Phone: 800.253.0421 \* Email: sales@reidsupply.com

Fax: 800.438.1145 \* Web: ReidSupply.com



\* 4 0 1 2 3 5 3 \*

P.O. #: PO00007727

Shipper No 04012353-0

Page 1 of 1

Bill To: DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
Canada

Ship To: DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
Canada

Phone

Attn: PO00007727

Customer No	Your P.O. No	Sched Date	Ship Via	Ship Date	Shipper No
215650	PO00007727	12/02/08	FED-EX INTL ECONO COLLECT	12/02/08	04012353-0

Line	Order Qty	Item	Description	Qty Shipped	Back Order
2	20	BLRS-020	1/4 X 1-1/2 SS BL PIN R-HANDLE	20	0
			P/O: PO00007727	HS Tariff Code: 731829	
				Country of Origin: United States	
				17.22	344.40
3	20	PNT-9	T-PIN .250 X 6	20	0
			P/O: PO00007727	HS Tariff Code: 820750	
				Country of Origin: United States	
				3.88	77.60
1	40	S-1455	.480 X .047 X 1.00 SPRING COMPRESSION	40	0
			P/O: PO00007727	HS Tariff Code: 732090	
				Country of Origin: United States	
				0.54	21.60

Parts are in stock and should ship to meet your due date. Please note price correction. Thank you.

Value in US Funds: 443.60

Terms: Net 30 Days

Total Number of items: 3

Estimated Weight 4 lb 3.20 oz 1.907 kg

Opr: EDC Branch: 11 SLSM: REID

Picker: CLC

All sales of products or services by Reid Supply Company  
of Sale, incorporated by reference and available at ReidSupply.com

are made subject to the Terms and Conditions  
or by calling 231.777.3951

If Buyer has not otherwise agreed to those terms, then Buyers acceptance of delivery of and/or payment for the  
products or services will constitute buyer's acceptance of the Terms and Conditions of Sale.

#### CERTIFICATION OF COMPLIANCE

Reid Supply Company

States the above material purchased was supplied in accordance with the description as illustrated in our catalog and our website:

THANK YOU VERY MUCH FOR YOUR ORDER

Packing List

Cathy Reid Document Control Supervisor

Packing List